

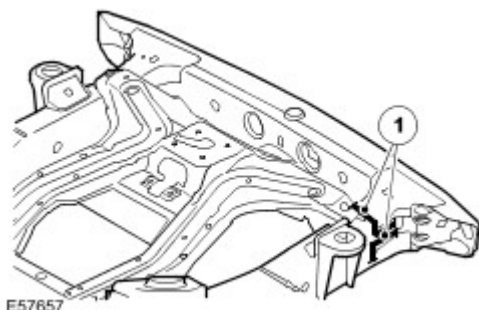
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Rear Crossmember

Removal

- 1 . Load vehicle onto ramp.
- 2 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 3 . Remove the rear bumper cover. For additional information, refer to [Rear Bumper Cover \(76.22.74\)](#) (Section 501-19 Bumpers)
- 4 . Remove the spare wheel and tire.
- 5 . Remove the rear bumper fixings.
- 6 .

Item	Description
1	Mig weld. (R/H is symmetrically opposite to L/H).



- 7 . For additional information:
 - Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
 - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
 - Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

- 1 . Install is the reversal of removal.